



CUSTOM PISTON ORDER FORM

PHONE: (310) 356-6188

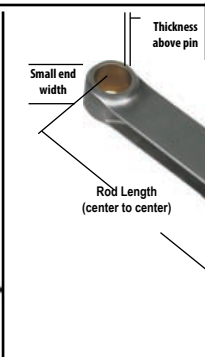
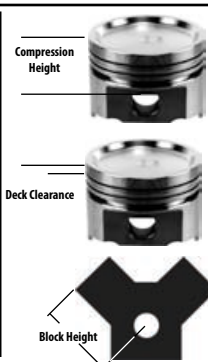
email: sales@vigilanteparts.com

www.vigilanteparts.com

Engine Make: _____
 Model: _____
 Year: _____
 Number of Cylinders: _____
 Cu In. Displacement: _____
 Max RPM: _____
 Approximate HP: _____
 Bore Size: _____
 Stroke: _____

Rod Length: Steel Aluminum Titanium
 Brand: _____
 Thickness Above Pin: _____
 Pin Guided Rod: YES NO
 Rod Small End Width: _____

Head Gasket Thickness: _____
 Compression Ratio: _____



PISTON ORDER QUANTITY

 (MINIMUM ORDER OF 4)

COMPRESSION HEIGHT CALCULATION TABLE

Block Height:	Deck Clearance +/-:
Rod Length:	Compression Height:
-1/2 of Stroke:	

PROVIDE JOB CARD # (if known from previous custom piston order)

JOB CARD # _____

CAMSHAFT SPECS: Hydraulic Solid Roller Hydraulic Roller

Gross Valve Lift In: _____ Ex: _____

Lobe Separation (°) Duration @ .050: In: _____ Ex: _____

Degreed in Std. °:+ :+ ° - °

Valve Lift @ Top Dead Center (TDC) In: _____ Ex: _____

Cylinder Head Type: _____ Part#: _____

Combustion Chamber Size (cc's): _____

Valve Diameter In: _____ Ex: _____

Was Cylinder Head Milled?: Yes No

If yes, how much?: Flat: _____ Angled: _____

Piston Type (check one if known)

FLAT TOP DISH TOP DOME TOP REVERSE DOME
 HOLLOW DOME

Piston Orientation: Quantity Left Quantity Right

Piston Use:

Drag Street Circle Track Dirt

Other, Please specify: _____

Is your motor: Injected Carbureted

Turbo Charged Lbs Boost: _____ Blown: Lbs Boost: _____

Nitrous - H/P: 150 250 350 400+

Other (Please Specify): _____

Fuel Type: Pump Gas Race Gas Alcohol Nitro

Return Policy: Custom Pistons are only returnable for defects in workmanship or defects in material. All returns require a Returned Goods Authorization from our Sales Department.

Purchasing Rings with order? Yes No Cylinder Qty: _____

If NOT Purchasing Rings, Provide Ring Set Brand and Part # _____

Axial Ring Height: Axial Ring Height
 Top: _____ 2nd: _____ Oil: _____

Radial Ring Widths: Radial Ring Height
 Top: _____ 2nd: _____ Oil: _____

OPTIONAL FEATURES

Gas Ports Verticle: _____ Spin Boss: _____
 Gas Ports Lateral: _____ Window Mill: _____
 Accumulator Grooves: _____ Skirt Coating: _____
 Contact Reduction: _____ DBL Pil Oilers: _____
 Oil Rail Supports: _____ Pin Fit: _____

PIN SPECS

Pin Diameter:	Length:	Wall Thickness:	Qty:
Pins With Order?	<input type="checkbox"/> Yes <input type="checkbox"/> No		
Pin Fit:	<input type="checkbox"/> Yes <input type="checkbox"/> No		
Pin Material:	<input type="checkbox"/> BAR STOCK <input type="checkbox"/> BEARING STEEL <input type="checkbox"/> TOOL STEEL		
Locks:	<input type="checkbox"/> Double Spiro Lock <input type="checkbox"/> Wire Lock <input type="checkbox"/> Tru Arc <input type="checkbox"/> Hook Wire <input type="checkbox"/> Single Spiro Lock <input type="checkbox"/> Single Tru Arc <input type="checkbox"/> Buttons		

BILLING INFO

Bill To: _____ Acct#: _____
 Address: _____

Ship To: _____ Acct#: _____
 Address: _____

Name on Card: _____ Exp: _____
 CC#: _____ CVC#: _____

Ship Method: _____ P.O.#: _____
 Deposit Amount: _____ Billing Zip: _____
 Signature: _____ Date: _____
 Customer Email Address: _____